



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3393-041

Job Sheet 208827



Part No: D3393-041

Job Qty: 5 pcs

Part Name: Battery Lock



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/1/20

Job Tracking No:

Due Date: 4/27/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3393 REV A IPP Rev:A New Issue 05-11-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier		Sign-off
							Workcenter / Supplier	Lead Time	
100	Small Fab - 1	5 pcs	4/25/20	4/25/20	0.00	1.44	Small Fab - 1		DAS 58 APR 17 2020 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	Large Fab - Welded Assy-2-B4B	5 pcs	4/25/20	4/25/20	0.00	0.52	Large Fab - 1 - B4B		B
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
							Large Fab - 8 - B4B		
							Large Fab - 9 - B4B		
							Large Fab - 11 - B4B (Various)		
							Large Fab - 12 - B4B		
							QC 9 - 10		
			4/25/20		0.00	0.00	QC 9 - 18		DAS 24 9-89
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
							QC 9 - 18		
130	Small Fab - 2 - B4B	5 pcs	4/27/20	4/27/20	0.00	1.44	Small Fab - 1 - B4B		DAS 58 APR 17 2020 9-89
							Small Fab - 2 - B4B		



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1270 Aberdeen Street
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S270754



Part: D3393-041

Job No: 208827

Serial No/Batch: S270754

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/17/20

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140 QC 5	5 pcs	4/27/20	0.00 0.00	Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				Small Fab - Various 1 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
150 Packaging 3-1 - Stock - B4B	5 pcs	4/27/20	0.00 0.00	QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	

DAS
APR 17 2020 40
9-89

68-6
69
SVB

				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	5	4/27/20	0.00 0.00	QC 21 - SA - 21	DAS 21
	pcs			QC 21 - SA - 70	9-88
				QC 21 - SA - 53	

APR 17 2020

Part Op 100 - (Small Fab) ATTN: - CHECK IF KEYED ALIKE OR KEYED DIFFERENT 1-Open D3373-1 lock package. Keep keys, Descriptions: lock body, lock body nut, flat cam and lock barrel. Discard the rest. Identify as D3369-5 3-Assemble D3393-041 as per Dwg D3393. Insert lock body and fasten

110 - (Weld per dwg A/R S.S. rod Batch: 1139623) Tack Weld lock shaft to flat cam of a Max 1/8" Long QtyPart

Number Description Batch A/RN/A SS Rod _____

120 - (QC9- Inspect visual per QSI004- Fusion Welds)

130 - (Small Fab) Apply Crazy Glue to cap and press into Body 9567K21 Batch: _____

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

015386

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16WC	Washer	10 Ea (2 ea)	100-Small Fab - 1	5243414
9567K21	Polyethelene Cap	10 Ea (2 ea)	100-Small Fab - 1	5019013
D2726-7	Dart Logo Label	5 (1 ea)	100-Small Fab - 1	
D3369-5	Spacer	5 pcs (1 ea)	100-Small Fab - 1	5268793
D3373-1	Cam Lock	5 pcs (1 ea)	100-Small Fab - 1	5148679
D3393-1	Battery Lock Casing	5 pcs (1 ea)	100-Small Fab - 1	5274178
D3393-3	Cam Lock Shaft	5 pcs (1 ea)	130-Small Fab - 2 - B4B	5270592 516565 5268791

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	5/16WC	10	380	0
	9567K21	10	21	0
	D2726-7	5	0	0
	D3369-5	5	0	0
	D3373-1	5	23	0
	D3393-1	5	2	0
130-Small Fab - 2 - B4B	D3393-3	5	4	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



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